TRACSTAR® 250

2" IPS - 8" DIPS (63MM - 250MM)

MADE FOR







STANDARD FEATURES

- Self-contained, self-propelled, all-terrain
- Patented Centerline Guidance System for equal distribution of force around the joint
- Powered by a diesel engine
- On-board generator for powering heater
- Thrust-bearing-equipped clamp knobs to minimize force required to clamp and round pipe
- Removable 3- or 4-jaw carriage for in-ditch use
- Oual hydraulic pipe lifts aid in loading and unloading pipe
- Serrated jaws and inserts keep pipe from slipping during fusion
- Industry-standard semi-automatic hydraulic control system
- Redesigned cowlings for better airflow and ease of maintenance
- Battery disconnect for easy lockout
- 8+ hours operational fuel tank capacity
- Hydraulic Clamping available
- ISO-compliant industrial Teflon-coated heater plates
- Advanced blade design for smooth face and long life
- Self-locking brakes
- DataLogger compatible







The TracStar 250 shares a common vehicle with the 28, 412/ and 618/ range of TracStar machines and is powered by a powerful diesel engine – which is especially useful on jobsites where gasoline is not permitted.

Designed to butt fuse pipe sizes from 63mm to 250mm (2" IPS to 8" DIPS), the TracStar 250 Series 2 offers a self-contained, self-propelled, track-mounted vehicle that can handle grades up to 30 percent.

A new cowling design increases airflow and increases the hydraulic fluid capacity. A standard battery disconnect is incorporated for easy lockout.

The TracStar 250 fusion machines incorporate an interchangeable 4-jaw carriage that can be easily removed for inditch fusions. For tight installations, the outer fixed jaw and skid can be removed from the carriage converting it to a 3-jaw carriage for an even more compact fusion unit.

The 250 can be ordered as a Combination Unit (CU) that allows fusion of branch saddles with a maximum base diameter of 9.63" onto any size main.

ADDITIONAL IMAGES







SEE SECOND PAGE FOR DETAILED SPECIFICATIONS

Copyright © 2025 McElroy Manufacturing, Inc. The contents of this specification page are for informational use only and subject to change without notice. All trademarks are property of McElroy Manufacturing, Inc. unless otherwise noted. All Rights Reserved. 04/07/2025



TRACSTAR® 250

2" IPS - 8" DIPS (63MM - 250MM)

SPECIFICATIONS

MODELS		ENGINE		MACHINE DIMENSIONS	
AT250P1040643	High Force	Engine Horse	20 HP	Machine Length	97" (2,463.8mm)
AT250P1040647	Low Force	Power		Machine Width	53" (1,346.2mm)
WEIGHTS		Engine Cooling	Liquid Cooling	Machine Height	53" (1,346.2mm)
Machine	1,919 lbs. (870.4 Kg)	Find the Engine Fuel Diesel Type		CARRIAGE DIMENSIONS	
Vehicle	1,765 lbs. (800.6 Kg)	Engine Fuel Tank Capacity	5 Gallons (18.9 Liters)	Length	4-Jaw - 44" (1,117.6mm) 3-Jaw - 30" (762mm)
Carriage	4-Jaw - 247 lbs. (112 Kg) 3-Jaw - 124 lbs. (56.2 Kg)	Engine Operational Fuel Tank Capacity	8 Hours	Width	30" (762mm)
Heater	21 lbs. (9.5 Kg)			Height	23" (584.2mm)
Facer	44 lbs. (20 Kg)	Engine Starting Elec		SHIPPING DIMENSIONS	
Shipping Weight	2,345 lbs. (1,063.7 Kg)	System		Length	90" (2,286 mm)
HYDRAULICS		POWER		Width	60" (1,524 mm)
System Pressure	2,300 PSI (158.6 BAR)	Heater	220-240V, 3,000 Watts, 50 / 60 Hz, 1 Ph		63" (1,600.2 mm)
Fusion Pressure	1,500 PSI (103.4 BAR)	Facer	Hydraulic	INCLUDES	
Hydraulic Reservoir Capacity	10 Gallons (37.9 Liters)	AC Output	120V & 240V, 60Hz, 15 Amp	Fusion machine, facer, heater, insulated heater stand and lifting assembly.	
		Heater Plug type	CEE 7/7 (DIN 49441)		
		CHASSIS			
		Frame	Welded steel construction	•	
		Brake	Self-locking		
		MOBILITY			
		Mobility Type	Rubber crawler tracks		
		Transportation	Self-propelled		
		Vehicle Speed	1.5 MPH		
		Lifting	Lift points and lifting assembly		
		Starting System	Electric		

